



## LimoFloor Flooring Specifications

Substrate to be prepared in accordance with Limocoat guidance:

- Ensure a true, flat and even Tiled surface with all of grooves and joints levelled and filled. Substrates must be free of curing compounds, dust, and other impurities such as oil, grease, salts and overspray/application of other Acrylic/PU/Oil paint, etc. We do not recommend LimoFLoor on Bare non-tiled surfaces.
- Apply one coat of Limocoat's BlueGrip Water-based Primer in accordance with manufacturers recommendations.
- Uneven surface absorption will result in uneven drying of base coats, which will eventually reflect on final finish as patches or color variations.
- Apply 1st coat of LimoFLoor Base material. Make sure there are no uneven surfaces. Any rough area or raised area will reflect in final finishing so care must be taken to apply it smoothly. Leave overnight or until completely dry before next process.
- Lightly damp the surface using a sprayer. Apply 2nd coat of LimoFLoor Base material. Make sure there are no uneven surfaces. Any rough area or raised area will reflect in final finishing so care must be taken to apply it smoothly. Leave overnight or until completely dry before next process.
- Completely even out the surface using Single Disk Sanding or Vibratory sanding machine. Pay special attention to edges, corners and high spots. Vacuum all dust before the next process.
- Lightly damp the surface using a sprayer. Apply 3rd coat of LimoFLoor Top material. Make sure there are no uneven surfaces. Any rough area or raised area will reflect in final finishing so care must be taken to apply it smoothly. Leave overnight or until completely dry before next process.
- Lightly damp the surface using a sprayer. Apply 4th coat of LimoFLoor Top material. Make sure there are no uneven surfaces. Any rough area or raised area will reflect in final finishing so care must be taken to apply it smoothly. Leave overnight or until completely dry before next process.
- Completely even out the surface using Single Disk Sanding or Vibratory sanding machine as per desired finish requested by Customer. Vacuum all dust before the next process. We recommend grinding the surface with #200 to #800 grits.
- Apply 2 coats of Limocoat's Water Based PU using airless sprayer as protective coats. Keep at least 2 hours of time between the coats.

Total System Thickness approx. 1.5 to 2 mm.

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